



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4148-3
Job Sheet 168956



Part No: D4148-3

Job Qty: 2 ea

Part Name: Stud Receiver, Lower



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/27/17

Job Tracking No:

Due Date: 11/29/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV E SHEET 4 IPP REV:A NEW ISSUE 10-06-24 JLM VERIFIED BY:DD IPP REV:B 11.03.02 AS
PER DWG REV.D DD VERF:EC IPP REV:C 13.08.21 DWG REV.E / ECN 13-624 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		11/28/17	0.00	0.00	Start Up Machining		
100	Bandsaw	2 pcs		11/28/17	0.00	0.10	Bandsaw1		
110	CNC Vertical Machining	2 pcs		11/29/17	0.30	2.70	HAAS 1		
120	QC	2 pcs		11/29/17	0.00	0.00	QC2		
130	QC	2 pcs		11/29/17	0.00	0.00	QC8		
170	Packaging	2 pcs		11/29/17	0.00	0.00	Packaging3		
180	QC21-SA	2 Ea		11/29/17	0.00	0.00	QC21		

Part Op 100 - 5.350" LONG

Descriptions: 110 - MACHINE AS PER FOLI FA944 AND DWG

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M303B1.000X03.000	1	2	0	0

Part Specifications

Specifications could not be found.

Plex 11/27/17 3:12 PM dart.poulin.mario

5006702

DQA: _____ Date: _____
QA Closed: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

Work Order update only



Work Order: _____

Part No. _____

NCR No. _____

Date: _____

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Stud Receiver, Lower

PART NO:
Revision:
Operation:
Change No:

D4148-3

Start up Operation

Mfg Date: 11/27/17

Job No: 08956

AGAINST DEPARTMENT/PROCESS

Skid-tube	☐	Cross tube	☐	Water Jet	☐	Engineering	☐
Machining	☐	Small Fab	☐	Prod. Eng. Coord.	☐	Quality	☐
Forming	☐	Finishing	☐	Rec/Store/Packaging	☐	Other	☐
Large Fab	☐	Composite	☐	Supplier	☐		☐

QTY Effective: _____

Disposition

MRB (QSI042) Approval

Completed By

Lead hand / Supervisor
Approval Verification

QC / QA Coordinator
Approval

FAULT CATEGORY

Temperature/Cure	☐	Power Loss/Surge	☐	Positioned Wrong	☐
IP	☐	Folio/Program	☐	Outside Dimensions	☐
I/Route	☐	Grain	☐	Over/Under tolerance	☐
en/Damage/Defect	☐	Weld	☐	Part Incorrect	☐
action Incomplete/Unqualified	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐
amination	☐	Out of Sequence	☐	Part Moved	☐
tersink	☐	Off-set	☐	Drawing	☐
Too Short	☐	Mislabeled	☐	Finish	☐
Instructions Incomplete/Unclear	☐	Fit/Function	☐	Mistread	☐
Drill Holes	☐	Misaligned/off center	☐	Turning Sequence	☐

Environment	☐	Ro
Design	☐	
Doc/Data	☐	
Equip/Tooling	☐	
Handling/Pre	☐	
Material	☐	
Internal Transport	☐	
Tribal Knowledge	☐	
LOA	☐	
Substation	☐	
Past Expiry Date	☐	
Misidentified	☐	

Product Improvement	☐
Process Improvement	☐
Manufacturing Process	☐
Past Due	☐

Wave/Twist in Tube
Marks/Chatter

OTHER: _____

